

Summary

Similar to Gundrilling only with greater diameters, Ejector drilling provides the same benefits but with larger residual holes. Also called a dual tube system it uses high pressure coolant in the space between the inner and outer tube so the chips are discharged through the same inner tube providing an efficient chip removal process. This in turn makes a more efficient metal removal process. Honing is a precise and efficient process of creating a finished inside diameter dimension. This process is highly applicable to parts which require a relatively large diameter hole with tight tolerances.

Ejector Drilling Specifications

Max Diameter & Max Depth	5.25" ID x 155"
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Honing Specifications

Max Diameter & Max Depth	4.25" ID x 155"
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Max Diameter & Max Depth	4.5" ID x 144"
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